

Work Order ID 152108

Wednesday, October 19, 2016 3:29:03 PM

152108

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Item ID: PB67-43001-295 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Extension Tube, Blade Positioner
Start Date: 10/14/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 10/19/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.02							
Quality Control									

DAS
21
9-59 NOV 3 0 2016

DAS
21
9-59 NOV 3 0 2016

Picklist Print

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Work Order ID: 152108

152108

Parent Item: PB67-43001-295

PR67-43001-295

Parent Item Name: Extension Tube, Blade Positioner

Start Date: 10/14/2016

Required Date: 10/19/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 08-06-26 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6T1.000W065

Purchased

No

100

f

77.7424

5.2425

5.245123

M6061T6T1 000W065

FF NOV 24 2016

6061T6 RD TUBE 1.00 x .065w

Location

Loc Qty

Loc Code

GA

60

M135565

60

GA002

15.79997

M134528

15.79997

MAT

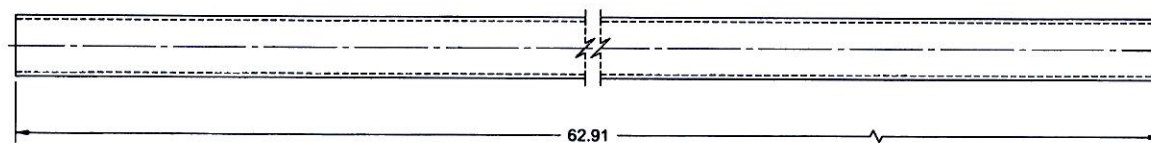
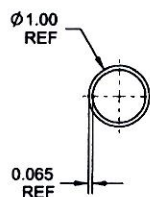
1.942413

M132577

1.942413

5.245123

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 152108 *MLJ*
16-10-20



B67-43001-295 EXTENSION TUBE, BLADE POSITIONER

RELEASED
 2009-09-24
MD

- NOTES:
- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING
 PER WW-T-700/6 OR AMS4080 OR AMS 4082 OR
 AMS-QQ-A-200/8 OR AMS-QQ-A-225/8
 REF. DART SPEC. M6061T6T1.000W.065
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.17 lbs

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 37 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.02.27
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	<i>ASS</i>			
CHECKED	<i>ASS</i>	DRAWING NO.	REV. C	
MFG. APPR.	<i>MD</i>	B67-43001-295	SHEET 1 OF 1	
APPROVED	<i>MD</i>	TITLE	SCALE	
DE APPR.	N/A	EXTENSION TUBE, BLADE POSITIONER	NTS	
DATE	09.02.27		COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	